

Superior Chemical Resistant Novolac Flooring System (CRS III MC)

**PRODUCT DESCRIPTION**

Tera-Gem III Superior Chemical Resistant Novolac Flooring System (CRS III MC) is a troweled tough wearing, 100% solids, solvent free (No VOC's – Meets all of California's VOC Requirements), seamless epoxy - aggregate composite designed for use as a chemical resistant overlayment for commercial and industrial environments. This product has excellent adhesion to concrete, tile and wood substrates. This product can also be installed to vertical surfaces and ceilings. The Tera-Gem III CRS MC system is a nominal 1/8" – 1/4" thick composite consisting of the following:

**PRIMER:** A two-component moisture tolerant epoxy primer. Other primers can be substituted depending on application.

**BASE COAT:** A three component, troweled polymer composite consisting of epoxy resin (with or without inorganic pigments), curing agent, and selected graded silica aggregates.

**TWO SEAL COATS:** Consists of the Tera-Gem III CRS III MC liquid components with inorganic pigments. Other sealers may be added depending upon application and texture demands.

**PHYSICAL PROPERTIES – SYSTEM CURED 7 DAYS**

Compressive Strength	(ASTM C-579)	11,500 psi. AFTER 7 DAYS
Flexural Strength	(ASTM C-580)	4,500 psi.
Tensile Strength	(ASTM C-307)	2,500 psi.
Flammability	(ASTM 635)	Self Extinguishing
Impact Resistance	(Mil D-3134F Sec 4.7.3)	No cracking or delamination at 16/ft./lbs.
Water Absorption	(ASTM C-413)	0.01%
Bond Strength	(ASTM 4541)	>400 psi
Hardness	(ASTM D2240)	85-90
Fungus/bacteria resistance	(Mil-F-52505 Sec 4.4.2.11)	None per TT-P34

**Application Properties**

Mix Ratio	4A : 1B by volume
Pot Life (minutes)	20-50 @ 77 deg. F
Application Temp.	(F. Min) 50 deg .F

When placed by trained applicators, Tera-Gem III CRS III MC will provide a long lasting, easy to maintain floor that will stand up even in the most demanding of environments.

## SUGGESTED USES

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Tera-Gem III CRS III MC is suitable for plating shop, electronic plants, chemical plants and storage areas, laboratories, sewage and water treatment facilities, animal rooms, oil refineries, etc.

## CHEMICAL RESISTANCE

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Tera-Gem III CRS III MC is designed provide secondary containment, splash/spill resistance to a broad range of industrial chemicals including acids, alkalies, solvents and oxidizers. Consult the CRS III MC chemical resistance chart for specific recommendations for total immersion service. Contact the Tera-Lite, Inc. technical department for assistance.

### NOTE:

- The end user must supply information regarding chemical concentrations, service temperatures and cleaning procedures to verify correct use of product. Review full chemical resistance charts for additional chemical information.
- Staining or a white blush will occur if the new floor is not allowed to cure fully (7 days) prior to allowing water, chemicals, etc. to stand on the surface.

## SURFACE PREPARATION

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Concrete surfaces must be free from surface contaminants, laitance, curing compounds, oils, greases, dirt, chemical contaminants, delaminated coatings, etc. The surface must be sound, without delamination. Concrete compressive strength must be a minimum of 3,000 psi. New concrete should be cured for a minimum of 28 days, preferably by wet cure. User must notify manufacturer if conditions differ from above. If hydrostatic moisture test results are in excess of 10lbs. then a moisture vapor barrier coating will be required in order to warranty application against failure due to hydrostatic moisture. To properly prepare concrete surfaces, the concrete may be steel shot-blasted, ground, scarified, or prepared using another approved technique.

## SYSTEM APPLICATION

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### PRIMER:

Use Tera-Gem III CRS liquid A & B components as primer. Use a clean bucket and mix 2 parts of A to 1 part of B by volume. Stir with a mechanical agitator for 1-2 minutes. Distribute mixed material evenly over the floor surface using rollers or squeegees. Spread rate will vary from 70 to 150 sq. ft. per gallon depending on surface. Do not apply over standing water or let primer set before applying the base coat (aka body coat, troweled coat).

### BASECOAT (aka Body Coat, Troweled Coat):

Use a clean container and mix Tera-Gem III CRS III MC liquid components at a ratio to 2 parts A to 1 part B by volume. To one weight equivalent of mixed liquid components add approximately 4 weight equivalents of aggregates (aggregate modification can be made to adjust workability). Mix all components using an electrical drill motor agitator or a plaster mixer. Mix all components for 2-3 minutes or until uniformly mixed. Transfer to installation area and trowel to a thickness of 1/8" to 1/4". Other thicknesses are possible.

### SEALERS/ANTI-SKID:

To resist direct chemical attack for secondary containment requirements, apply CRS III MC Phenol Novolac epoxy liquid component with rollers, brushes, or sprayers. Lightly sand surface between coats, if needed. Spread rate is 70 to 100 sq. ft. per gallon of resin/curing agent. During the second seal coat process, if an anti-skid is required, incorporate graded silica aggregate to desired texture. See anti-skid recommendations for texture options.

## **MATERIAL HANDLING**

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Epoxy resins and curing agents have certain handling hazards. Users should become familiar with the information contained in the SDS sheets for each formulated systems. Observe warning indications on the labels for each component.

## **PACKAGING**

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Tera-Gem III CRS III MC epoxy system is available in pre-measured gallon, 3 gallon kits, 15 gallons kits and 165 gallon kits.

## **NOTES**

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The following information is available online at [www.teralite.com](http://www.teralite.com):

- Material Safety Data    - Color Selection    - Anti-Skid Recommendation    -Maintenance Suggestions
- Chemical Resistance

The technical data furnished is true and accurate to the best of our knowledge. However, no guarantee of accuracy is given or implied. We suggest that the user evaluate these recommendations and suggestions in conjunction with their specific application. Tera-Lite, Inc. / Revolan Systems warrant its products to be free from manufacturing defects conforming to our most recent material specifications. In the event of liability, we will be limited to the replacement of material at the material value only and at the sole discretion of Tera-Lite Inc. /Revolan Systems. We assume no responsibility for coverage, suitability of application, performance, or injuries resulting from use.

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